



**ASSY POSITIONS**  
(FACING DRIVE END)

- GENERAL NOTES:
- 1) PRIMARY DIMENSIONS ARE IN INCHES, [mm]
  - 2) FLANGES TO ANSI B16.5 CLASS 125
  - 3) BOLT PATTERNS AND THICKNESS, BOLT HOLES STRADDLE CENTER LINES.
  - 4) PIPE THD. CONNECTIONS ARE ANSI B2.1, SHROUD VENT PIPING FURNISHED ONLY ON "-M" AND "-H" MODELS.

APPROX. WEIGHTS

	LBS. [kg]
PUMP ASSY - DRY	5755 [2610]
IMPELLER/SHAFT ASSY	1676 [760]
HOUSING*	1257 [570]
HEADS (EA.)*	838 [380]
CONES (EA.)*	139 [63]
BEARING CARRIER (EA)	104 [47]

\* COMPONENTS ARE IRON, FOR S/STL ADD 13%.

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VOONER FLOGARD CORPORATION  
CHARLOTTE, NC 28273

**OUTLINE DRAWING**  
**VG30**

SIZE	FSCM NO.	DWG NO.	REV
A	NONE	VG30	B
Scale: none	Date: 9/19/07	Sheet 1 of 1	