



Date: 11/22/09

Supersedes: 7/18/06

**TECHNICAL DATA SHEET**

**VOONER VANEGARD® LIQUID RING VACUUM PUMP**

Specified, constructed, tested, and guaranteed by:

**Vooner FloGard® Corporation**

P.O. Box 240360, Charlotte, NC 28224-0360  
4729 Stockholm Court, Charlotte, NC 28273

Telephone: (704) 552-9314  
Toll Free: 1-800-345-7879  
Telefax: (704) 554-8230

**Model: VG10**

Type: Single stage rotor, cone shape ports, liquid ring vacuum pump

Sealing liquid flow rate nominal: 15”HgV (-L cone) - 20 gpm (75 lpm)  
20”-24”HgV (-M cone) - 20 gpm (75 lpm)  
24”-26”HgV (-H cone) - 35 gpm (130 lpm)

Sealing liquid connection: 1” NPT

Shaft sealing: Packing

Bearing design: Double row spherical roller bearing, external, grease lubricated, Type: NSK 22315EAE4

Shaft diameter, drive end: 2<sup>3</sup>/<sub>4</sub>”

Pump flange connections: 5” inlet, 4” outlet

Manifold flange connections: 8” inlet, 6” outlet

Approximate pump weight: 1475 lbs. (670 kg)

**MATERIAL CONSTRUCTION FEATURES**

<b>Model</b>	<b>Rotor</b>	<b>Cones</b>	<b>Heads</b>	<b>Bearing Carrier</b>	<b>Housing</b>	<b>Shaft</b>	<b>Packing Gland, Studs, Nuts</b>
A	Ductile Iron	Cast Iron	Cast Iron	Carbon Steel	Cast Iron	Carbon Steel	316 SS
C	304 SS	304 SS	Cast Iron	Carbon Steel	Cast Iron	410 HT SS	316 SS
XVS	304 SS	304 SS	*316 SS	Carbon Steel	304 SS	410 HT SS	316 SS
SS4	304 SS	304 SS	304 SS	Carbon Steel	304 SS	316 SS	316 SS
SS6	316 SS	316 SS	316 SS	Carbon Steel	316 SS	316 SS	316 SS

(SS - cast stainless steel)

(HT - heat treated)

(N/A - not available)

(\*Replaceable 316 SS Wear Plates on cast iron heads)