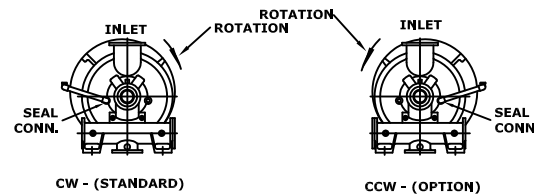


PUMP FOOTING



ASSY POSITIONS
(FACING DRIVE END)

GENERAL NOTES:
 1) PRIMARY DIMENSIONS ARE IN INCHES. [mm]
 2) FLANGES TO ANSI B16.5 CLASS 125
 BOLT PATTERNS AND THICKNESS. BOLT
 HOLES STRADDLE CENTER LINES.
 3) PIPE THD. CONNECTIONS ARE ANSI B2.1.

APPROX. WEIGHTS	LBS. [Kg]
PUMP ASSY - DRY	20,300 [9200]
IMPELLER/SHAFT ASSY	7,950 [3600]
HOUSING*	5,000 [2270]
HEADS/CONE ASSY (EA.)*	3,500 [1600]

* COMPONENTS ARE IRON. FOR S/STL ADD 13%.

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		VOONER FLOGARD CORPORATION CHARLOTTE, NC 28273	
OUTLINE DRAWING V4S110			
SIZE A	FSCM NO. NONE	DWG NO. V4S110	REV B
Scale: none		2/26/08	Sheet: 1 of 1